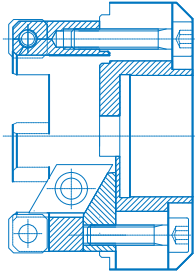


BOILER TUBE FIN REMOVAL TOOL

for OD mount pipe beveling



The following tools are necessary for beveling the boiler tube panel. For the correct pipe machining different bevel tools have to be combined to achieve the perfect result in weld preparation of the boiler tube panel. A perfect weld preparation is the basis of high quality pipe welding.



Tube - Ø (mm)	All necessary parts for one complete unit					Spare parts			
	1	2	3	4	5	6	7 8 9		
	TT crown milling cutter with Knox screws M4 and 4 screws M5x25 (Art.-No.)	TT 0° Art.-No. 91502494 Number (Pieces)	Basic holder (compl. thread-pin M8 x 10) (Art.-No.)	TT-tool tip holder 30° 2 pcs. per crown milling cutters (Art.-No.)	TT 30° for tool tip holder 1 pcs. per TT-holder (Art.-No.)	Knox screws M4 (TT) 1 pcs. per TT (Art.-No.)	Holding-down bolts		
						Screw M5 x 20 4 pcs. (Art.-No.)	Screw M5 x 20 1 pcs. per TT-holder (Art.-No.)	Thread-pin M8 x 10 1 pcs. per basic holder (Art.-No.)	
MF2-25									
20,0	091503973	4							
21,3	091503972	4							
25,0	091503971	6							
26,9	091503969	6							
28,6	091504440	6	091503974	091502483 compl. with 1 Knox screw M4 and 1 screw M5 x 20	091502495	091502468	000488737	000983010	091500642
30,0	091502588	6							
31,8	091502484	6							
33,7	091502467	6							
35,0	091502485	6							
38,0	091502457	6							
42,4	091502486	6							
44,5	091502487	6							
48,3	091502488	8							
51,0	091502489	8							
57,0	091502459	8							
60,3	091502490	8							
63,5	091502491	10							
MF3-25									
30,0	091502588	6							
31,8	091502484	6							
33,7	091502467	6	091502458						
35,0	091502485	6	(Gr. 1)						
38,0	091502457	6	oder						
42,4	091502486	6	091502460	091502483 compl. with 1 Knox screw M4 and 1 screw M5 x 20	091502495	091502468	000488737	000983010	091500642
44,5	091502487	6	(Gr. 2)						
48,3	091502488	8							
51,0	091502489	8							
57,0	091502459	8	091502460						
60,3	091502490	8	(Gr. 2)						
63,5	091502491	10							
MF4									
44,5	091502487	6							
48,3	091502488	8							
51,0	091502489	8							
57,0	091502459	8	091502479	091502483 compl. with 1 Knox screw M4 and 1 screw M5 x 20	091502495	091502468	000488737	000983010	091500642
60,3	091502490	8							
63,5	091502491	10							
70,0	091502492	10							
76,1	091502493	10							